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so many fake sites. this is the first one which worked! Many thanks

2446 4-cylinder petrol engine in-car repair procedures



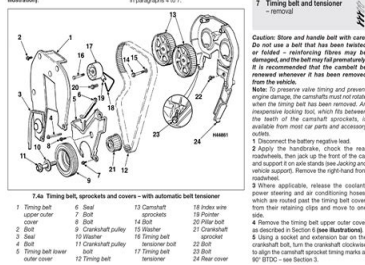
6 Fit the five top bolts. Use a torque wrench to tighten the bolts to the specified torque.  
7 Reconnect the battery earth lead.

**Lower outer cover**  
**Removal**  
8 Remove the upper cover as described in paragraph 6.3.  
9 Remove the crankshaft pulley as described in Section 6.  
10 Remove the power steering pump ball tension roller assembly as described in Chapter 10.  
11 Remove three bolts securing the lower cover to the cylinder block, and remove the cover and, if attached, the rubber seal (see illustration).

**Refitting**  
12 Before refitting, clean the cover.  
13 Ensure that the rubber seal is correctly positioned. Fit the cover and fit the bolts. Use a torque wrench to tighten the bolts to the specified torque.  
14 Refit the power steering pump ball tension roller assembly, with reference to Chapter 10.  
15 Fit the crankshaft pulley. Locking crankshaft rotation as for removal, use a torque wrench to tighten the bolt to the specified torque.  
16 Remove the locking device, and fit the metal cover to the flywheel housing.  
17 Refit the upper outer cover as described in paragraph 6.11.

**Rear cover**  
**Removal**  
18 Remove the outer timing belt covers as described previously in this Section.  
19 Remove the timing belt and the timing belt tensioner as described in Section 7.  
20 Remove the securing bolts, and withdraw the timing belt rear cover (see illustration).

**Refitting**  
21 Refitting is a reversal of removal, but set the timing belt tensioner and the crankshaft sprockets as described in Section 8, and tighten all fittings to the specified torque wrench settings, where given.



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